

**ETL 040-040-160 GGSAV66D200752 BKSBlE3**

Inline pump

**Operating data**

Requested flow rate	31.00 m <sup>3</sup> /h
Pumped medium	Antifreeze on ethylene glycol base, inhibited, closed system, e.g. Antifrogen N or similar products
Antifrogen N, concentration	30%
Not containing chemical and mechanical substances which affect the materials	
Max. ambient air temperature	20.0 °C
Min. ambient air temperature	20.0 °C
Fluid temperature	20.0 °C
Fluid density	1040 kg/m <sup>3</sup>
Fluid viscosity	2.22 mm <sup>2</sup> /s
Suction pressure max.	0.00 bar.g
Mass flow rate	8.96 kg/s
Max. power on curve	5.65 kW
Min. allow. flow for continuous stable operation	5.08 m <sup>3</sup> /h
Shutoff head	39.77 m
Actual flow rate	31.00 m <sup>3</sup> /h
Actual developed head	33.44 m
Efficiency	66.8 %
MEI (Minimum Efficiency Index)	≥ 0.70
Power absorbed	4.40 kW
Pump speed of rotation	2965 rpm
NPSH required	4.66 m
Permissible operating pressure	16.00 bar.g
Discharge press.	3.41 bar.g
Min. allow. mass flow for continuous stable operation	1.47 kg/s
Max. allow. mass flow	16.47 kg/s
Design	Single system 1 x 100 % Tolerances to ISO 9906 Class 3B; below 10 kW acc. to paragraph 4.4.2

**Design**

Pump standard	Without	Material code	Q7Q7EGG
Caution: The overall length from suction to discharge can be different to the previous generation of Etaline.		Shaft seal code	66
Design	Close-coupled in-line	Sealing plan	Single-acting mechanical seal with vented chamber (A-type casing cover, taper bore)
Orientation	Vertical	Seal chamber design	Conical seal chamber (A-type cover)
Suction nominal dia.	DN 40	Contact guard	With
Suction nominal pressure	PN 16	Wear ring	Casing wear ring
Suction position	180° (down)	Impeller diameter	167.0 mm
Suction flange drilled according to standard	EN1092-2	Free passage size	5.8 mm
Discharge nominal dia.	DN 40	Direction of rotation from drive	Clockwise
Discharge nominal pressure	PN 16	Silicon free pump assembly	Yes
Discharge position	top (0°/360°)	Bearing bracket construction	Close-coupled
Discharge flange drilled according to standard	EN1092-2	Bearing bracket size	25
Surface type	Raised face (form B to EN 1092)	Bearing type	Anti-friction bearings
Shaft seal	Single acting mechanical seal	Lubrication type	Grease
Manufacturer	Burgmann	Color	Vermilion (RAL 2002)
Type	MG13G6		

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**Driver, accessories**

Driver type	Electric motor	Motor enclosure	IP55
Drive standard mech.	IEC	Cos phi at 4/4 load	0.83
Model (make)	KSB-Motor	Motor efficiency at 4/4 load	90.1 %
Drive supplied by	Standard motor supplied by KSB - mounted by KSB	Temperature sensor	3 PTC resistors
Motor const. type	V1	Terminal box position	0° same orientation
Motor size	132S		Viewed from the drive
Efficiency class	Efficiency class IE3 acc. to IEC60034-30-1	Motor winding	400 / 690 V
Motor speed	2965 rpm	Number of poles	2
Frequency	50 Hz	Connection mode	Delta
Rated voltage	400 V	Motor cooling method	Surface cooling
Rated power P2	7.50 kW	Motor material	Aluminium
Available reserve	70.62 %	Frequency inverter operation allowed	FI allowed
Rated current	14.6 A	Motor data can vary from type plate information. Motor data describes KSB's choice functional specification and is used for pump selection.	
Starting current ratio	8.9	CE-approval	Yes
Insulation class	F to IEC 34-1	Condensat drain motor	Yes

**Materials G**

Volute casing (102)	Grey cast iron EN-GJL-250/A48CL35B	Casing wear ring (502.1)	Grey cast iron GG/CAST IRON
Casing cover (161)	Grey cast iron EN-GJL-250/A48CL35B	Casing wear ring (502.2)	Grey cast iron GG/CAST IRON
Shaft (210)	Tempered steel C45+N	Shaft sleeve (523)	CrNiMo steel
Impeller (230)	Grey cast iron EN-GJL-250/A48CL35B	Stud (902)	Steel 8.8
Motor stool (341)	Grey cast iron EN-GJL-250/A48CL35B	Impeller nut (922)	Steel 8
Flat gasket (400)	DPAF seal plate asbestos free	Key (940)	Steel C45+C / A311 GR 1045 CLASS A
Joint ring (411)	Steel ST		

**FOOT 85X 50X 60**

3 pump feet with bolts for vertical installation

Material no

47077960

Pump foot for vertical installation

Etaline(Z) 32-160/ up to 100-160/

Pump foot, not for Etaline SY

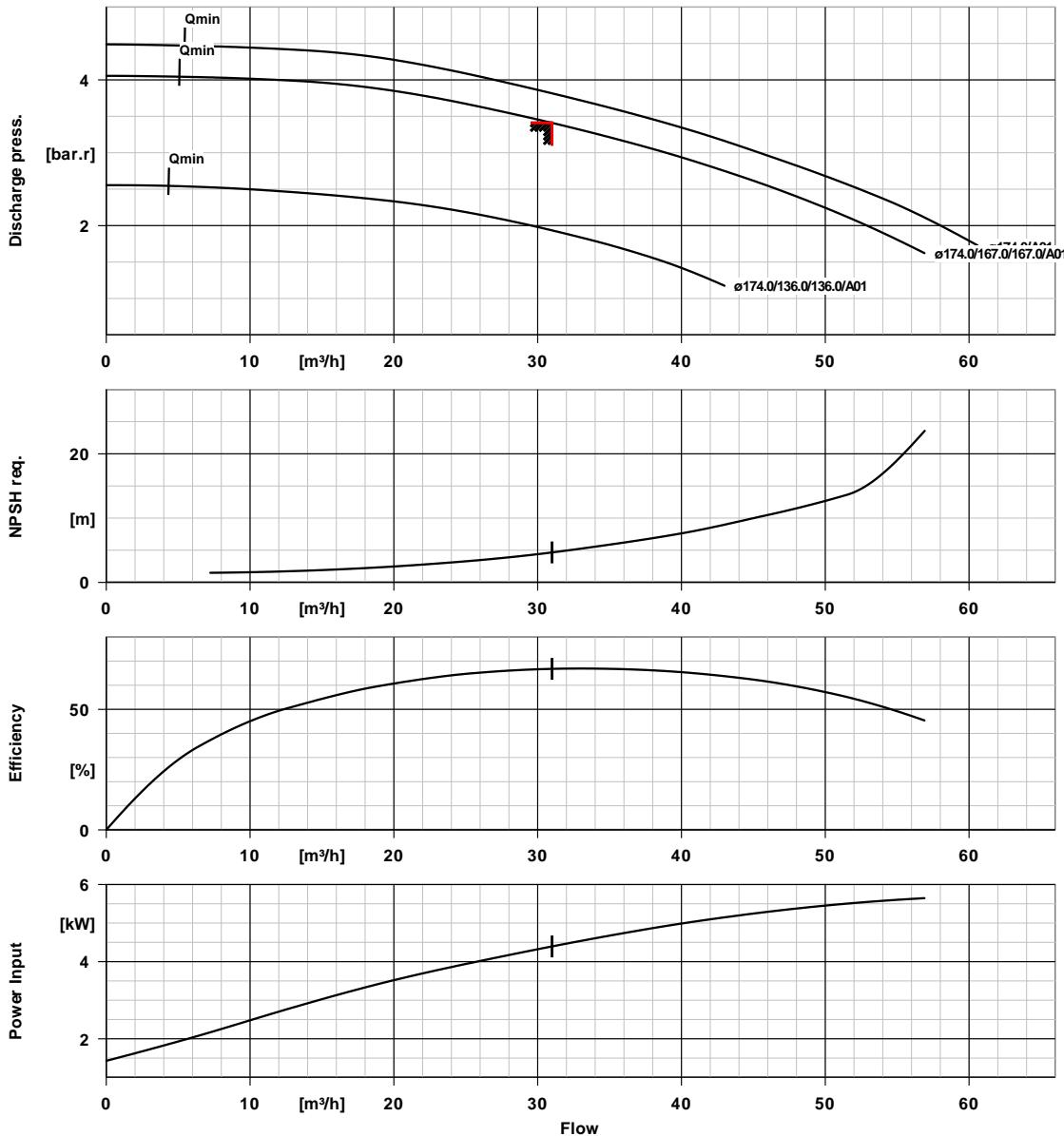
Weight : 2,0 kg

## Performance curve



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Inline pump



### Curve data

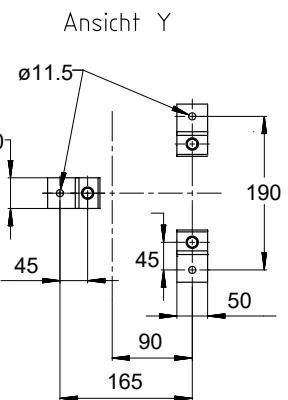
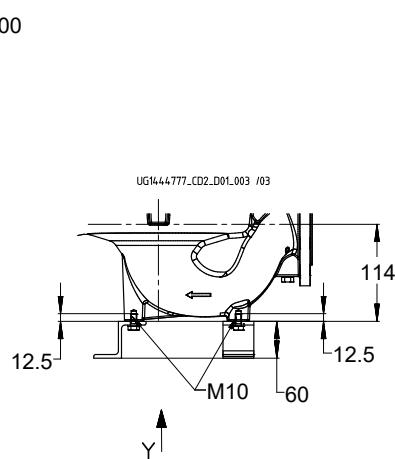
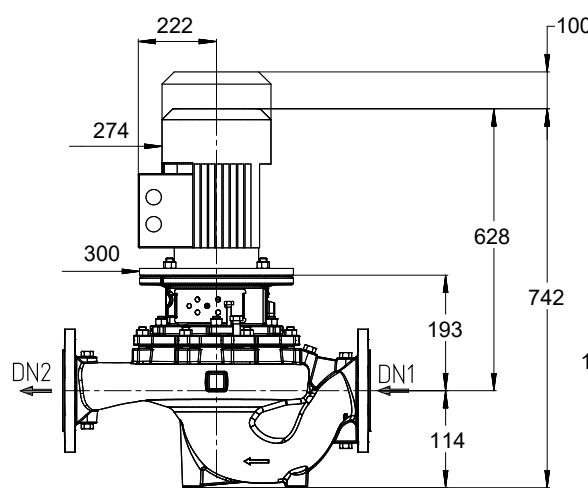
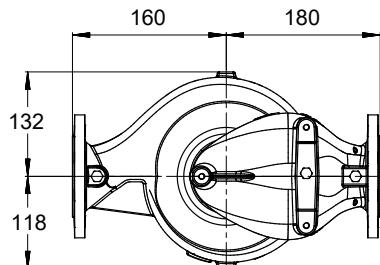
Speed of rotation	2965 rpm	Efficiency	66.8 %
Fluid density	1040 $\text{kg/m}^3$	MEI (Minimum Efficiency Index)	$\geq 0.70$
Viscosity	2.22 $\text{mm}^2/\text{s}$	Power absorbed	4.40 kW
Flow rate	31.00 $\text{m}^3/\text{h}$	NPSH required	4.66 m
Requested flow rate	31.00 $\text{m}^3/\text{h}$	Curve number	K1159.452/22
Total developed head	33.44 m	Effective impeller diameter	167.0 mm
Requested discharge pressure	3.41 bar.g	Acceptance standard	Tolerances to ISO 9906 Class 3B; below 10 kW acc. to paragraph 4.4.2

# Installation plan



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*Drawing is not to scale*

*Dimensions in mm*

## Motor

Motor manufacturer	KSB-Motor
Motor size	132S
Motor power	7.50 kW
Number of poles	2
Speed of rotation	2965 rpm
Position of terminal box	0° same orientation Viewed from the drive

## Connections

Suction nominal size DN1	DN 40 / EN1092-2
Discharge nominal size DN2	DN 40 / EN1092-2
Nominal pressure suct.	PN 16
Rated pressure disch.	PN 16

## Weight net

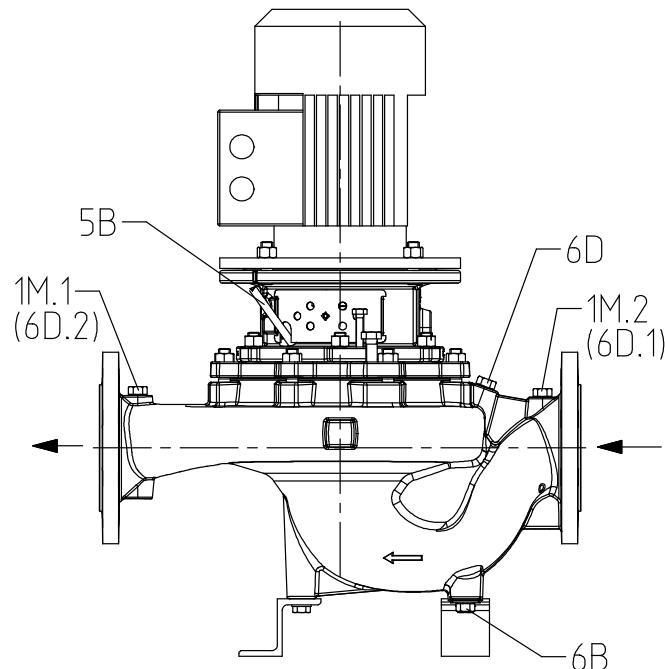
Pump	21 kg
Motor	63 kg
Other accessories	2 kg
Total	85 kg

Connect pipes without stress or strain!

For auxiliary connections see  
separate drawing.

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UG1444722\_D01\_003/ 02

## Connections

Pump casing variant	XX46
1M.1 Pressure gauge connection	G 1/4
1M.2 Pressure gauge connection	G 1/4
6B Pumped liquid drain	G 1/4
6D Pumped medium - filling / venting	G 1/4
5B venting	G 1/4

XX46

Drilled and plugged.

Drilled and plugged.

Drilled and plugged.

Drilled and plugged.

Closed with venting plug