

ETL 032-032-200 GG AV11D200034 BSIEIE1

Inline pump

Operating data

Requested flow rate		Actual flow rate	3.20 m ³ /h
Requested developed head		Actual developed head	10.20 m
Pumped medium	Water Clean water Not containing chemical and mechanical substances which affect the materials	Efficiency MEI (Minimum Efficiency Index)	31.1 % ≥ 0.70
Ambient air temperature	20.0 °C	Power absorbed	0.29 kW
Fluid temperature	20.0 °C	Pump speed of rotation	1400 rpm
Fluid density	998 kg/m ³	NPSH required	1.15 m
Fluid viscosity	1.00 mm ² /s	Permissible operating pressure	16.00 bar.g
Suction pressure max.	0.00 bar.g	Discharge press.	1.00 bar.g
Mass flow rate	0.89 kg/s	Min. allow. mass flow for continuous stable operation	0.53 kg/s
Max. power on curve	0.49 kW	Shutoff head	10.74 m
Min. allow. flow for continuous stable operation	1.92 m ³ /h	Max. allow. mass flow	4.87 kg/s
		Design	Single system 1 x 100 %

Design

Pump standard	Without	Shaft seal code	11
Caution: This pump has a flange-to-flange installation length which is 60mm longer than the old generation Etaline		Sealing plan	Single-acting mechanical seal with vented chamber (A-type casing cover, taper bore)
Design	Close-coupled in-line	A liquid free of solids is assumed	
Orientation	Vertical	Seal chamber design	Conical seal chamber (A-type cover)
Suction nominal dia.	DN 32	Contact guard	With
Suction nominal pressure	PN 16	Wear ring	Casing wear ring
Suction position	180° (down)	Impeller diameter	184.0 mm
Suction flange drilled according to standard	EN1092-2	Free passage size	5.3 mm
Discharge nominal dia.	DN 32	Direction of rotation from drive	Clockwise
Discharge nominal pressure	PN 16	Silicon free pump assembly	Yes
Discharge position	top (0°/360°)	Bearing bracket construction	Close-coupled
Discharge flange drilled according to standard	EN1092-2	Bearing bracket size	25
Shaft seal	Single acting mechanical seal	Bearing type	Anti-friction bearings
Manufacturer	KSB	Lubrication type	Grease
Type	1	Color	Vermilion (RAL 2002)
Material code	BQ1EGG-WA		

ETL 032-032-200 GG AV11D200034 BSIEIE1

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Driver, accessories

Driver type	Electric motor	Insulation class	F to IEC 34-1
Drive standard mech.	IEC	Motor enclosure	IP55
Model (make)	Siemens	Cos phi at 4/4 load	0.78
Drive supplied by	Standard motor supplied by KSB - mounted by KSB	Motor efficiency at 4/4 load	65.8 %
Motor const. type	V1	Temperature sensor	3 PTC resistors
Motor size	071M	Terminal box position	0° same orientation
Efficiency class	Efficiency class IE1 acc. to IEC60034-30-1	Motor winding	Viewed from the drive
Motor speed	1400 rpm	Number of poles	230 / 400 V
Frequency	50 Hz	Connection mode	4
Rated voltage	400 V	Motor cooling method	Star
Rated power P2	0.37 kW	Motor material	Surface cooling
Available reserve	29.76 %	Frequency inverter operation allowed	Aluminium
Rated current	1.1 A	Motor noise pressure level	FI allowed
Starting current ratio	3.3		44 dBA

Materials G**Notes 1**

General criteria for a water analysis: pH-value >= 7; chloride content (Cl) <=250 mg/kg. Chlorine (Cl2) <=0.6 mg/kg.

Volute casing (102)

Grey cast iron EN-GJL-250/A48CL35B

Casing cover (161)

Grey cast iron EN-GJL-250/A48CL35B

Shaft (210)

Tempered steel C45+N
Grey cast iron EN-GJL-250/A48CL35B

Impeller (230)

Joint ring (411)

Steel ST

Casing wear ring (502.1)

Grey cast iron GG/CAST

IRON

Casing wear ring (502.2)

Grey cast iron GG/CAST

IRON

Shaft sleeve (523)

CrNiMo steel

Stud (902)

Steel 8.8

Screwed plug (903)

Steel ST

Impeller nut (922)

Steel 8

Key (940)

Steel C45+C / A311 GR 1045
CLASS A

Motor stool (341)

Grey cast iron EN-GJL-250/A48CL35B

Flat gasket (400)

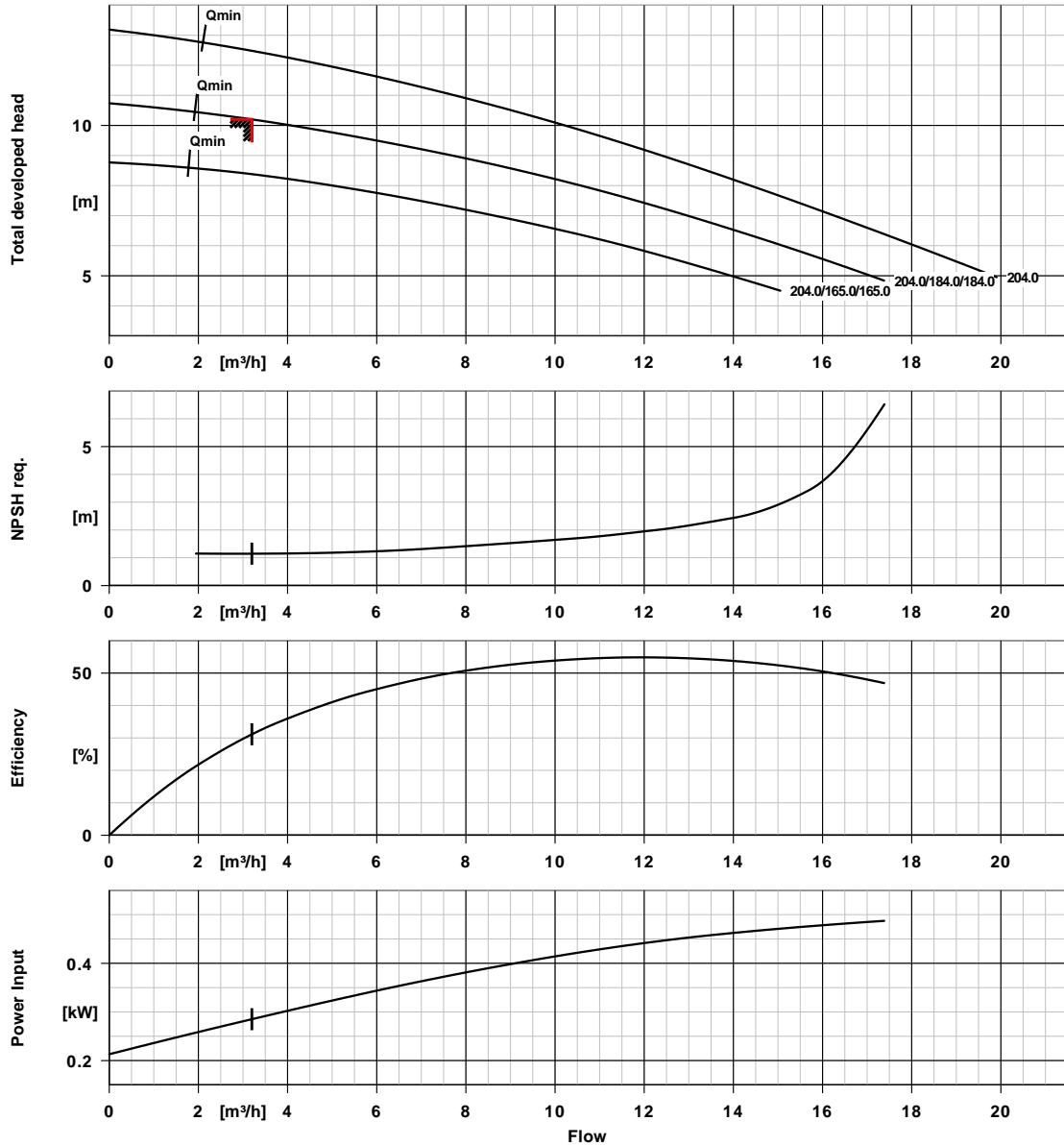
DPAF seal plate asbestos free

Performance curve



Page: 3 / 5

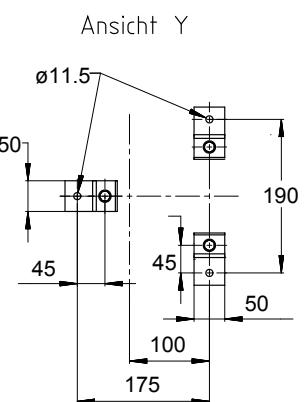
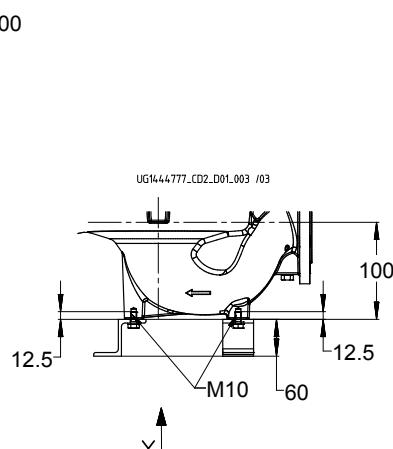
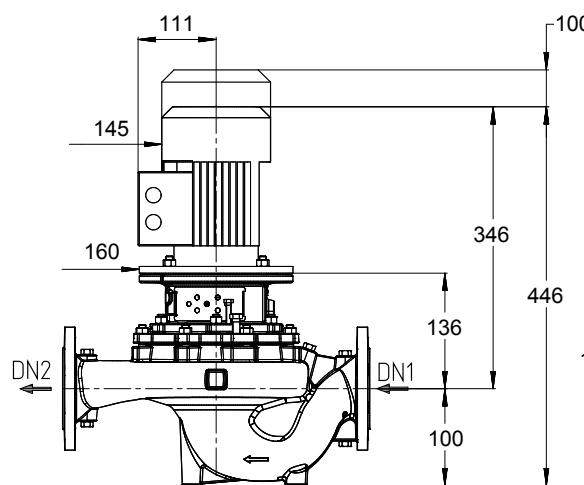
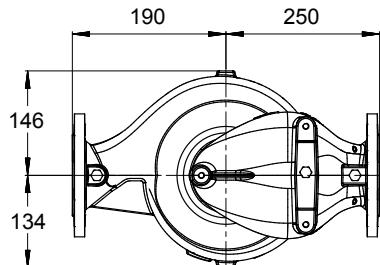
ETL 032-032-200 GG AV11D200034 BSIEIE1
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Curve data

Speed of rotation	1400 rpm	Efficiency	31.1 %
Fluid density	998 kg/m³	MEI (Minimum Efficiency Index)	≥ 0.70
Viscosity	1.00 mm²/s	Power absorbed	0.29 kW
Flow rate	3.20 m³/h	NPSH required	1.15 m
Requested flow rate	3.20 m³/h	Curve number	K1159.454/19
Total developed head	10.20 m	Effective impeller diameter	184.0 mm
Requested developed head	10.20 m	Acceptance standard	Tolerances to ISO 9906 Class 3B; below 10 kW acc. to paragraph 4.4.2

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Drawing is not to scale

Dimensions in mm

Motor

Motor manufacturer	Siemens
Motor size	071M
Motor power	0.37 kW
Number of poles	4
Speed of rotation	1400 rpm
Position of terminal box	0° same orientation Viewed from the drive

Connections

Suction nominal size DN1	DN 32 / EN1092-2
Discharge nominal size DN2	DN 32 / EN1092-2
Nominal pressure suct.	PN 16
Rated pressure disch.	PN 16

Weight net

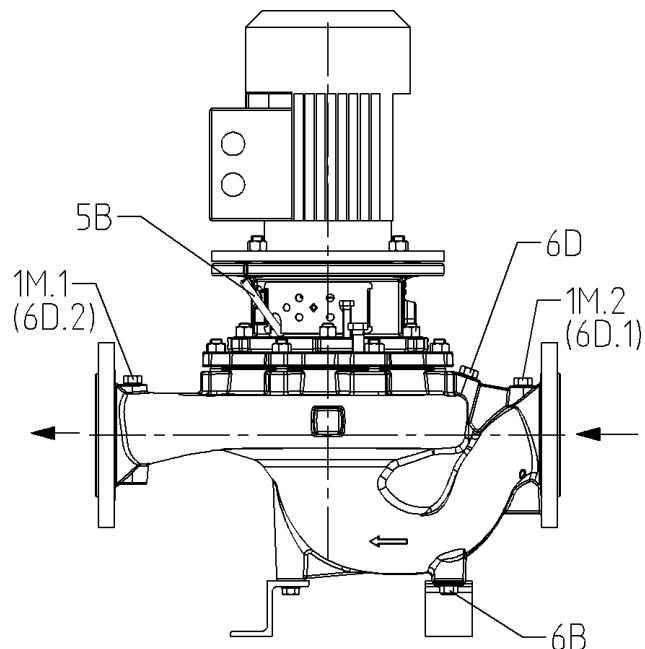
Pump	33 kg
Motor	6 kg
Total	39 kg

Connect pipes without stress or strain!

**For auxiliary connections see
separate drawing.**

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Connections

Pump casing variant		XX36
1M.1 Pressure gauge connection	Rc 1/4	Drilled and plugged.
1M.2 Pressure gauge connection	Rc 1/4	Drilled and plugged.
6B Pumped liquid drain	Rc 1/4	Drilled and plugged.
6D Pumped medium - filling / venting	Rc 1/4	Drilled and plugged.
5B venting	G 1/4	Closed with venting plug